



Cat & Muffler Delete Pipe

For 2003-2007 6.0L Powerstroke

Installation Manual



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When working on, under, or around any vehicle, always exercise caution. Allow the vehicle's exhaust system to cool completely before removal, as exhaust components can reach extremely high temperatures and cause severe burns. If working without a lift, always refer to the vehicle's manual for correct lifting specifications. Wear safety glasses at all times and ensure your workspace is safe and stable. Serious injury or death could occur if proper safety measures are not followed.

STEP 1

Remove the band clamp and bolts securing the OEM catalytic converter, then remove the catalytic converter from the vehicle.

STEP 2

Install the provided catalytic converter delete pipe (the relatively straight section) in place of the original catalytic converter.

STEP 3

To remove the OEM muffler, measure and cut the tailpipe just behind the two hangers at the rear of the muffler. Then, unbolt the clamp at the muffler inlet, disengage the welded hangers from the rubber insulators, and remove the muffler from the vehicle. (Be sure to measure carefully in advance to avoid cutting off too much of the factory exhaust pipe.)

STEP 4

Deburr the cut pipe, then install the new delete pipe assembly in place.

STEP 5

With all components loosely mounted, adjust the system for proper alignment, overall appearance, and adequate clearance from the frame and bodywork.

STEP 6

Once the final position has been confirmed, evenly tighten all fasteners from front to rear. The supplied band clamps must be tightened sufficiently to properly align the pipes and prevent exhaust leaks.



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