



DPF & CAT Delete Pipe

For 2011-2016 6.6L Duramax LML

Installation Manual



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STEP 1

Disconnect the batteries before beginning installation.

STEP 2

Apply rust penetrant to the exhaust flange bolts and hangers, and allow it to soak for 10 minutes+.



STEP 3

Disconnect the sensor connector and release the harness retaining clip from the exhaust aftertreatment system, including the DOC, DPF, DEF, and SCR components.



Not all sensors are shown here. Please remove all sensors according to your specific vehicle model.

STEP 4

Unbolt and remove the DPF front bracket.



STEP 5

Remove the flange bolts at the front of the DPF and detach the original exhaust hanger.



STEP 6

Use a cutting saw to remove the DPF along with the rear exhaust tail pipe, then slide the DPF assembly toward the back of the vehicle.

STEP 7

Loosen the bolts or clamps (The front section of the LML exhaust can be connected in two ways: either using a three-hole flange or a V-band clamp) at the front of the exhaust aftertreatment system, then remove the remaining front section of the exhaust.

STEP 8

Install the clamp for the front section of the delete pipe.



STEP 9

Mount the straight pipe hook in place.



STEP 10

Attach the remaining section of the delete pipe, align it based on the vehicle's wheelbase, and loosely tighten the clamp. (Do not fully tighten now.)

STEP 11

Secure the delete pipe to the remaining end of the factory exhaust using the clamp.

STEP 12

Slide the clamp along the delete pipe from front to back to the desired position, then fully tighten it.

