



DPF & Cat Delete Pipe

For 2011-2019 6.7L Powerstroke

Installation Manual



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STEP 1

Disconnect the battery before beginning installation.

STEP 2

Spray the exhaust flange bolts and hooks with penetrating oil (e.g., WD-40, PB Blaster) and let them sit for 10 minutes.



STEP 3

Unplug the exhaust aftertreatment system sensor connector and detach the harness fixing clip for the DOC, DPF, DEF, and SCR.

STEP 4

Remove the flange screws at the exhaust straight pipe, which were previously loosened with penetrating oil, and use a jack to support the DPF section.

STEP 5

Remove the flange connection screws. The rear side is welded, so it's best to undo them from the front.



STEP 6

Remove the exhaust hanger mounting brackets.



STEP 7

Carefully pull the DPF assembly rearward and out of the vehicle. Use two people if the unit is heavy or awkward.



STEP 8

Reinstall the original hangers that were removed and position them for the new configuration.



STEP 9

Secure the exhaust hook fixing bracket by installing its screws.



STEP 10

Mount the straight-pipe hangers and ensure the pipe sits on the hangers securely.



STEP 11

Connect the delete pipes in sequence to the factory exhaust. Secure the front and rear ends of the delete pipes to the factory exhaust using bolts, and join the sections together with a clamp.

