



4"/5" Turbo-Back Exhaust

For 2013-2018 6.7L Cummins

Installation Manual



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When working on, under, or around any vehicle, always exercise caution. Allow the vehicle's exhaust system to cool completely before removal, as exhaust components can reach extremely high temperatures and cause severe burns. If working without a lift, always refer to the vehicle's manual for correct lifting specifications. Wear safety glasses at all times and ensure your workspace is safe and stable. Serious injury or death could occur if proper safety measures are not followed.

STEP 1

Disconnect the batteries before beginning installation.

STEP 2

Spray the exhaust flange bolts and hooks with penetrating oil (e.g., WD-40, PB Blaster) and let them sit for 10 minutes.

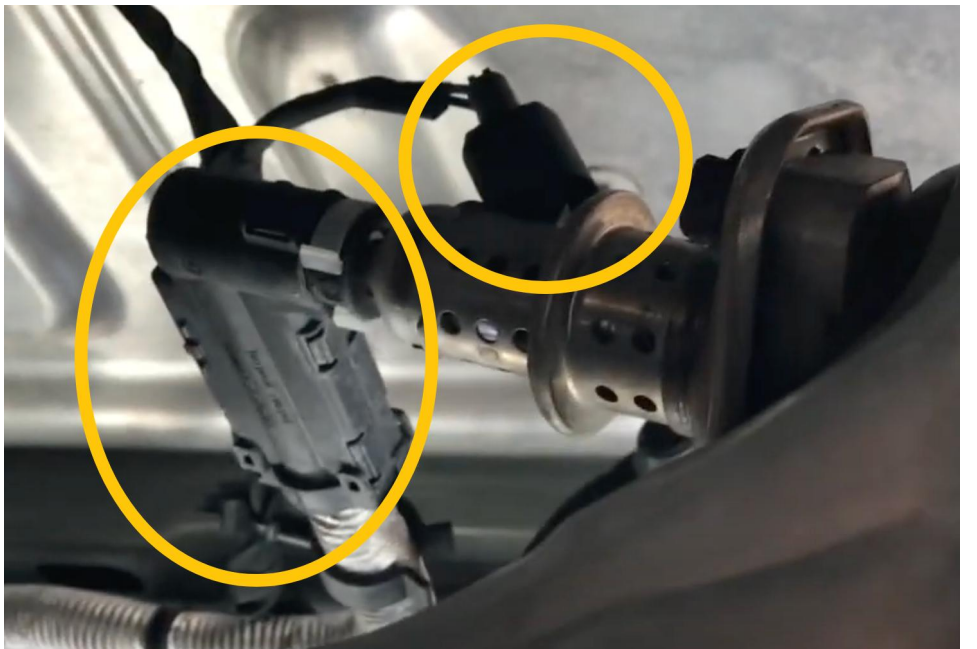
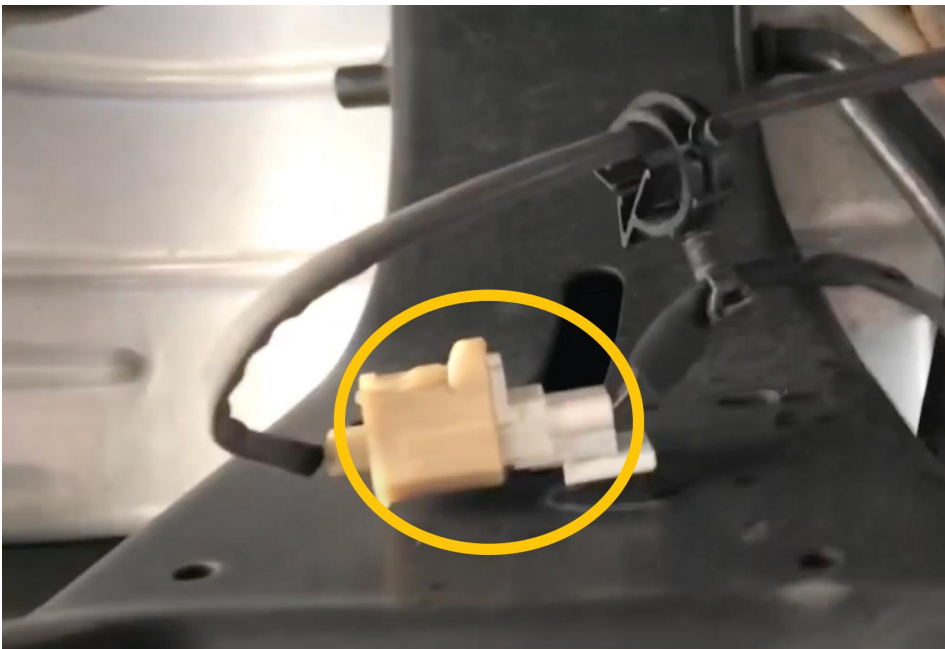
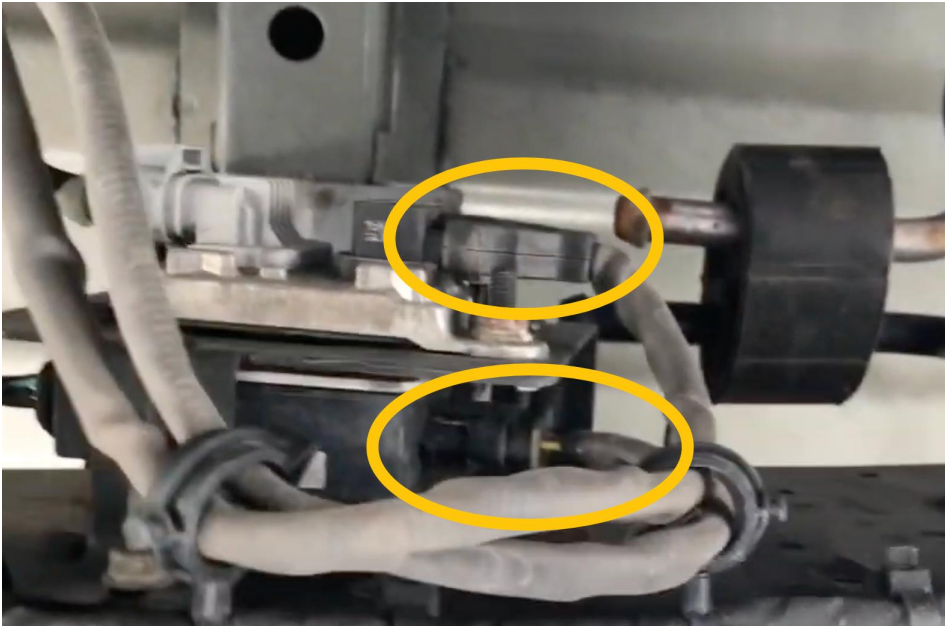
STEP 3

Remove the clamp and hanger at the rear section of the exhaust system (right after the aftertreatment system), then remove the tail section from the vehicle.

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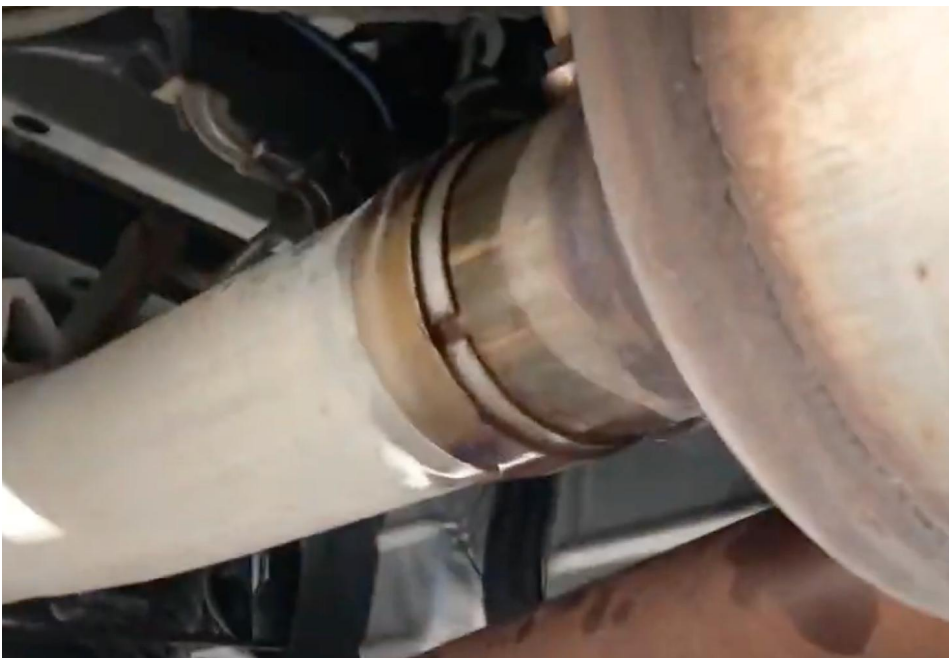
STEP 4

Unplug the exhaust aftertreatment system sensor connector and detach the harness fixing clip for the DOC, DPF, DEF, and SCR.



STEP 5

Remove the flange bolts, hanger bracket, and clamp from the exhaust aftertreatment system, then lower the assembly and remove it from the vehicle.



STEP 6

Remove the hanger bracket at the front section of the exhaust system, loosen and remove the bolts of the V-band clamp, then slide the assembly out toward the rear of the vehicle.

STEP 7

Connect and secure the front section of the delete pipe to the downpipe, then install the straight pipe hanger and clamp.

STEP 8

Use the clamp to connect the exhaust tail section, then install the straight pipe hanger.

STEP 9

Use the clamps to connect the remaining sections of the delete pipe from front to back, adjust the pipe to match the vehicle's wheelbase, and pre-tighten all clamps. Do not fully tighten the clamps at this stage, as the exhaust outlet gap will need to be adjusted later.

STEP 10

Adjust the position of the clamps from front to back, then tighten them securely.



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