



DPF & CAT Delete Pipe

For 2013-2018 6.7L Cummins

Installation Manual



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STEP 1

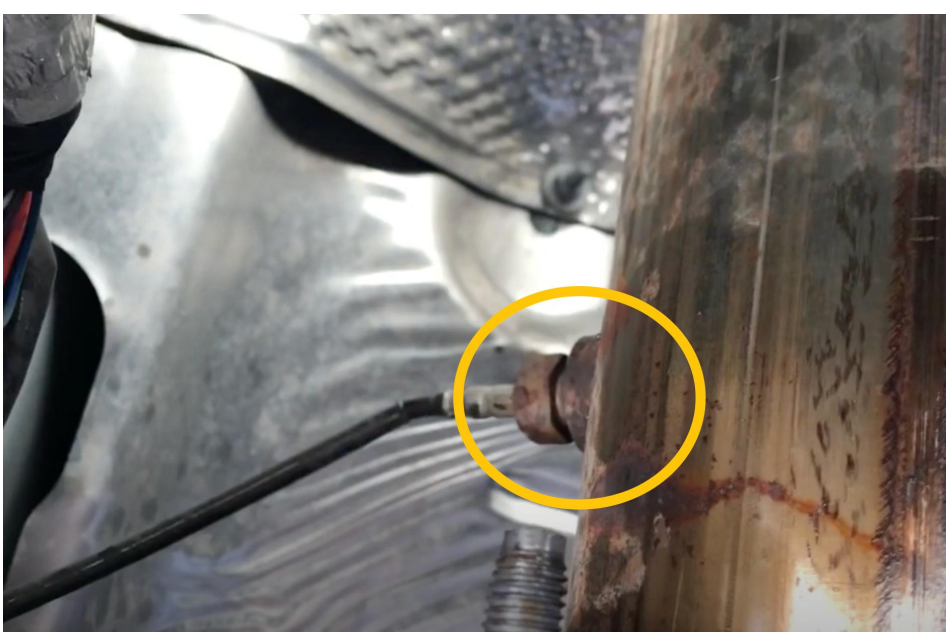
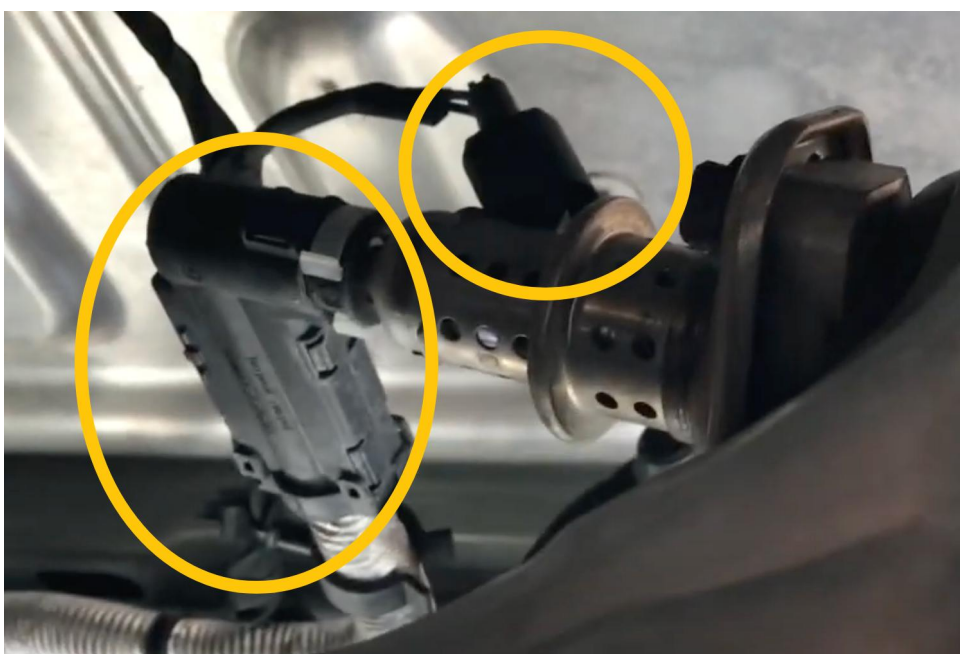
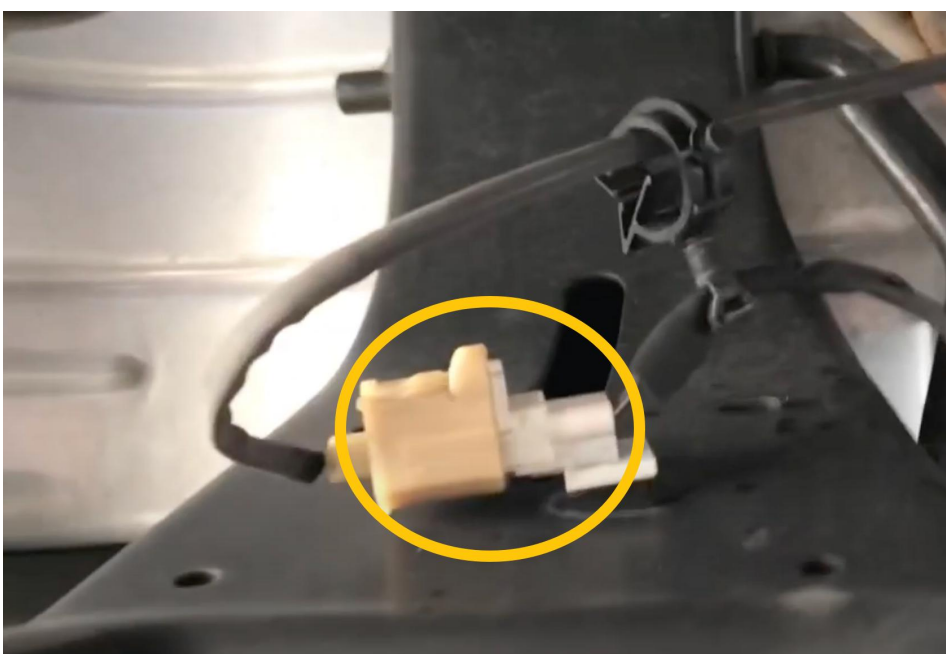
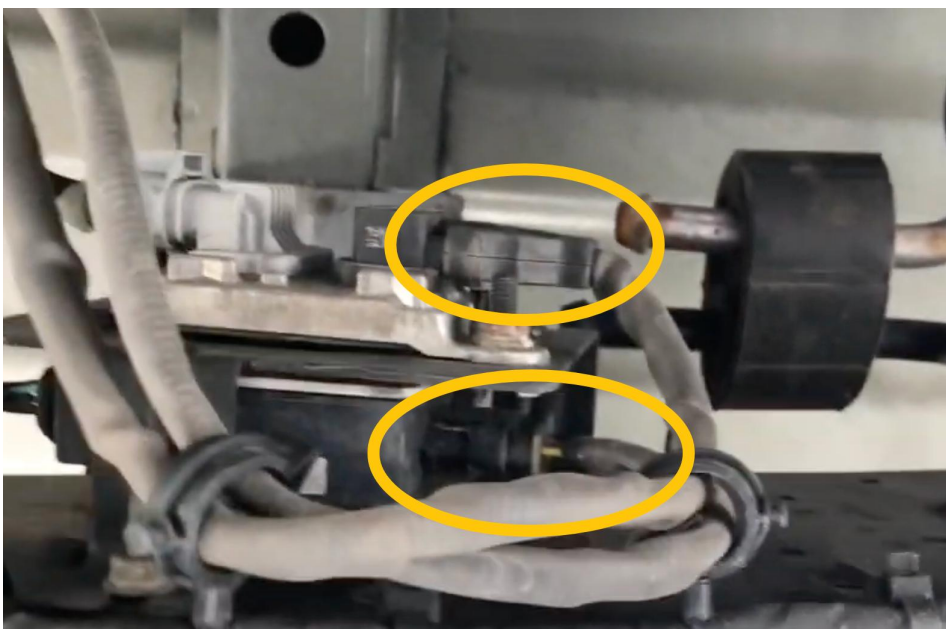
Disconnect the batteries before beginning installation.

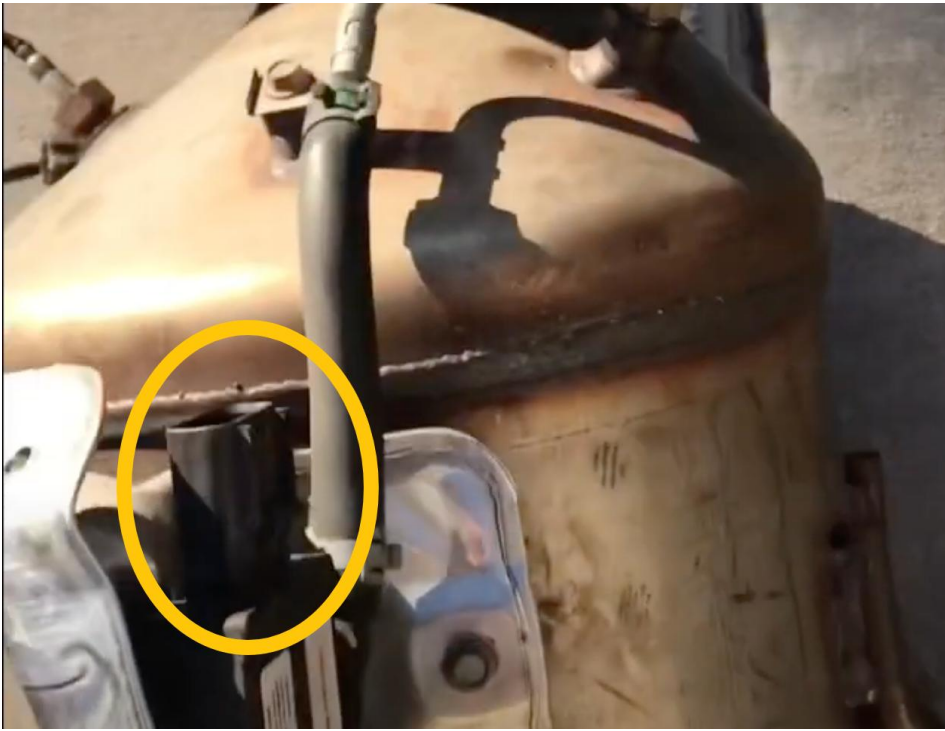
STEP 2

Apply rust penetrant to the exhaust flange bolts and hangers, and allow it to soak for 10 minutes.

STEP 3

Unplug the exhaust aftertreatment system sensor connector and detach the harness fixing clip for the DOC, DPF, DEF, and SCR.





STEP 4

Remove the flange bolts, hanger bracket, and clamp from the exhaust aftertreatment system, then lower the assembly and remove it from the vehicle.



STEP 5

Install the straight pipe hanger of the delete pipe.

STEP 6

Attach the remaining section of the delete pipe, align it based on the vehicle's wheelbase, and loosely tighten the clamp. (Do not fully tighten now.)

STEP 7

Secure the delete pipe to the remaining end of the factory exhaust using the clamp.

STEP 8

Slide the clamp along the delete pipe from front to back to the desired position, then fully tighten it.



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