



4"/5" Downpipe-Back Exhaust

For 2017-2019 L5P 6.6L Duramax

Installation Manual



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STEP 1

Disconnect the batteries before beginning installation.

STEP 2

Apply rust penetrant to the flange bolts and hanger mounts, allowing it to soak for about 10 minutes.

STEP 3

Disconnect the sensor connectors and wire retaining clips for the exhaust aftertreatment system (DOC/DPF/DEF/SCR).





The above images may not display all the sensors and harnesses on your truck. Please disconnect all sensors and harnesses according to your specific vehicle configuration.

STEP 4

Unbolt the flange hardware at the front end of the DPF and take off the original hanger.

STEP 5

Cut the DPF and rear tail section using a saw, then slide the DPF and tail assembly toward the rear of the truck.

Tip: If you want to keep the OE pipes for later reinstallation, you may remove the crossmembers located before and after the CAT to extract the exhaust as one piece. This adds about 3 hours of labor.

STEP 6

Cut the front side of the exhaust pipe and catalytic converter (CAT) with a saw, then lower and remove the CAT from underneath.

STEP 7

Take off the flange hardware and hangers at the front, then remove the rest of the front exhaust system.



STEP 8

Join the front and middle portions of the race pipe using a clamp, and fit the hanger bracket.



STEP 9

Connect the race pipe sections with the supplied clamp, leaving the clamp slightly loose for adjustment.

Do not fully tighten at this stage, check tailpipe alignment first.

STEP 10

Pre-install the tail end delete pipe and install the tail section straight pipe hanger bracket.

STEP 11

Attach the tail section to the front portion of the delete pipe with a clamp. Adjust to match wheelbase length, and only snug the clamp at this time. Leave final tightening until outlet clearance is set.

STEP 12

Once proper clearance and alignment are confirmed, tighten all clamps from front to rear.



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