



DPF & CAT Delete Pipe

For 2019-2024 6.7L Cummins

Installation Manual



www.enginego.com



cs@enginego.com

STEP 1

Disconnect the batteries before beginning installation.

STEP 2

Apply rust penetrant to the exhaust flange bolts and hangers, and allow it to soak for 10 minutes.

STEP 3

Lubricate the rear exhaust hanger to make it easier to remove the factory components later.



STEP 4

Remove the flange bolts, exhaust hangers, and clamps from the middle section of the exhaust. Carefully lower the section and support it with your body.



STEP 5

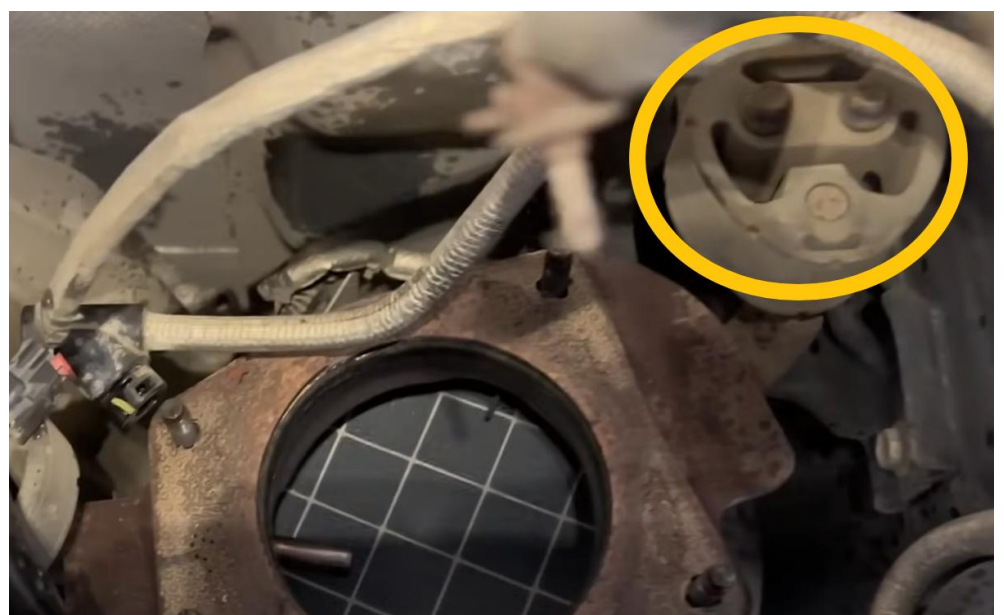
While lowering the aftertreatment assembly, unplug the exhaust aftertreatment system's sensor connectors and wiring harness clips.

For demonstration purposes, the following photos were taken after the components were removed.



STEP 6

Remove the two 13 mm bolts and the hook bracket from the rear DPF mounting bracket.



STEP 7

Remove the hook bracket on the front side of the DPF, then remove the bolts from the V-band clamp.



STEP 8

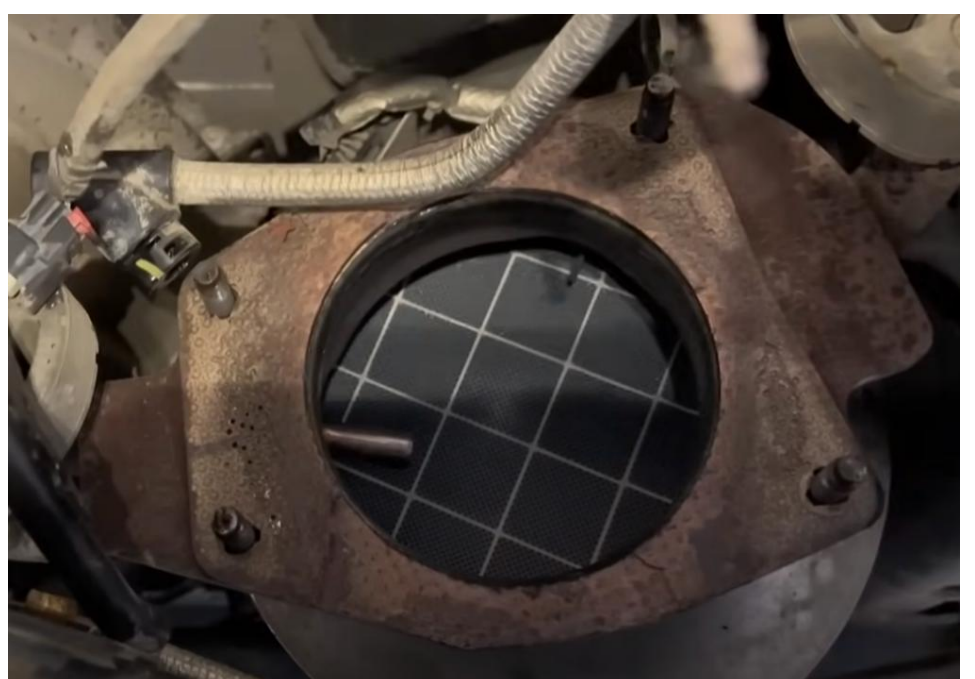
Unplug the sensor plugs or connectors shown below.



STEP 9

Pull the DPF assembly toward the rear of the vehicle.

Toward the side closest to you in the right-hand image.



STEP 10

Connect the front section of the delete pipe to the downpipe, secure it, and install the straight pipe hanger.



STEP 11

Attach the remaining section of the delete pipe, align it based on the vehicle's wheelbase, and loosely tighten the clamp. (Do not fully tighten now.)

STEP 12

Secure the delete pipe to the remaining end of the factory exhaust using the clamp.

STEP 13

Slide the clamp along the delete pipe from front to back to the desired position, then fully tighten it.



www.enginego.com



cs@enginego.com
