



4"/5" Downpipe-Back Exhaust

For 2011-2022 Ford 6.7L Power Stroke

Installation Manual



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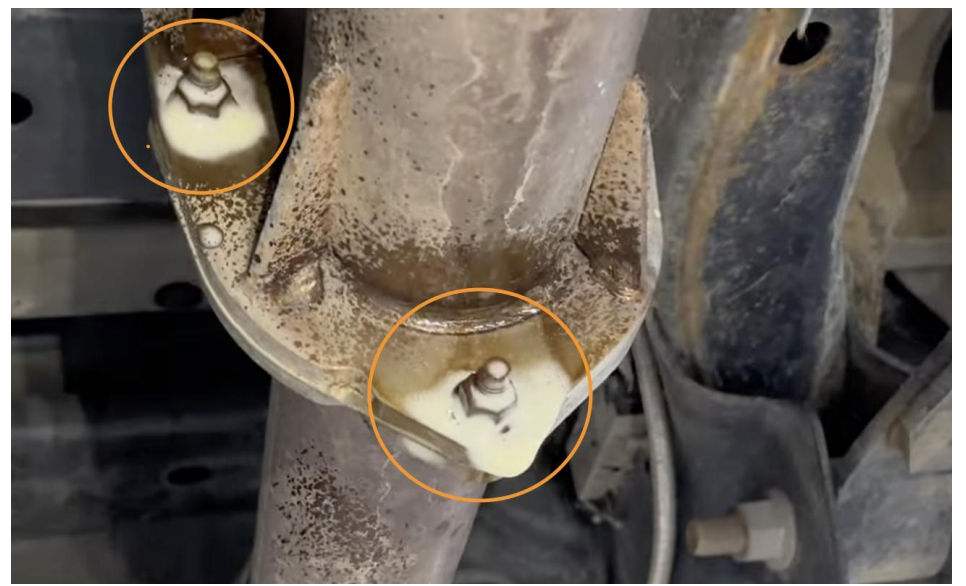
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STEP 1

Disconnect the vehicle battery (negative terminal) before beginning any work.

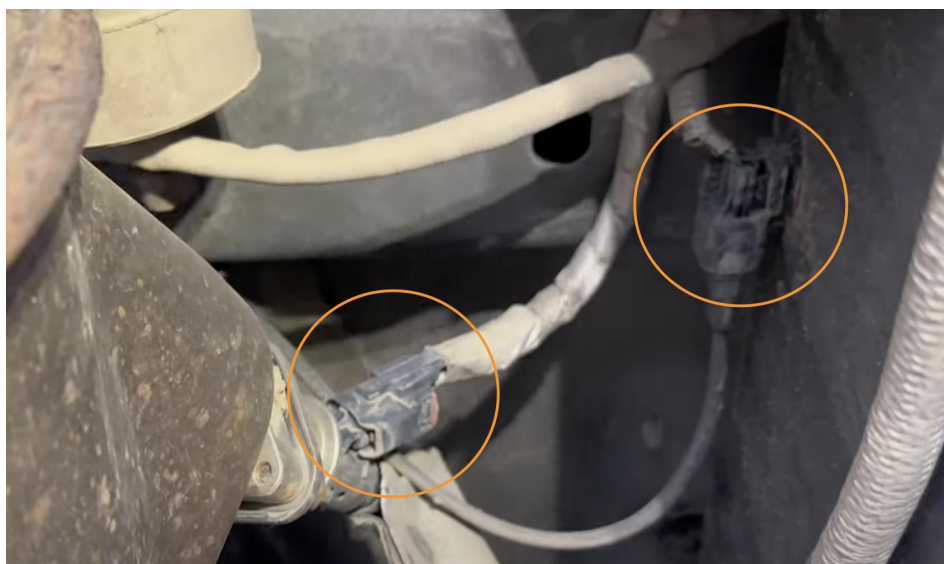
STEP 2

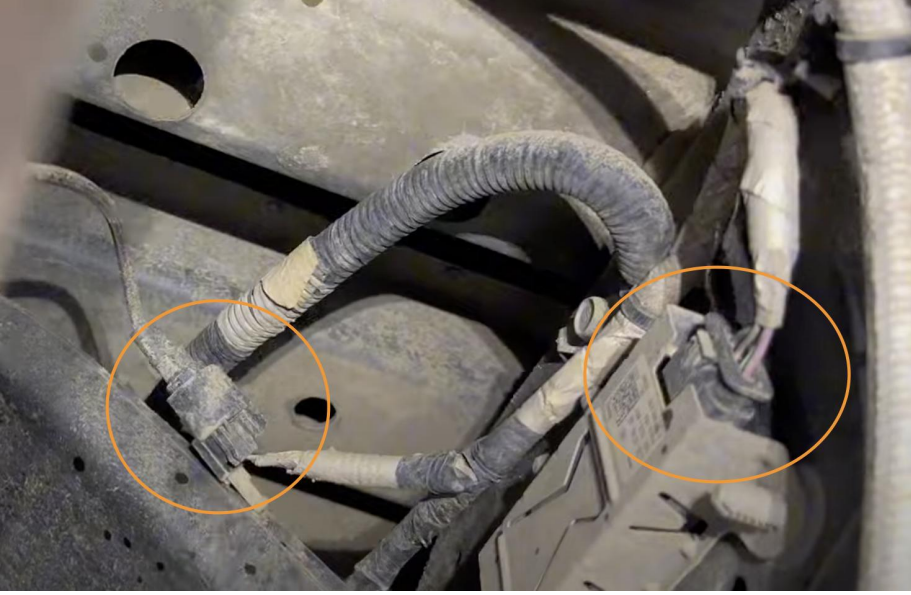
Spray penetrating lubricant (e.g., WD-40) on exhaust flange bolts and hanger mounts. Let it soak for about 10 minutes.



STEP 3

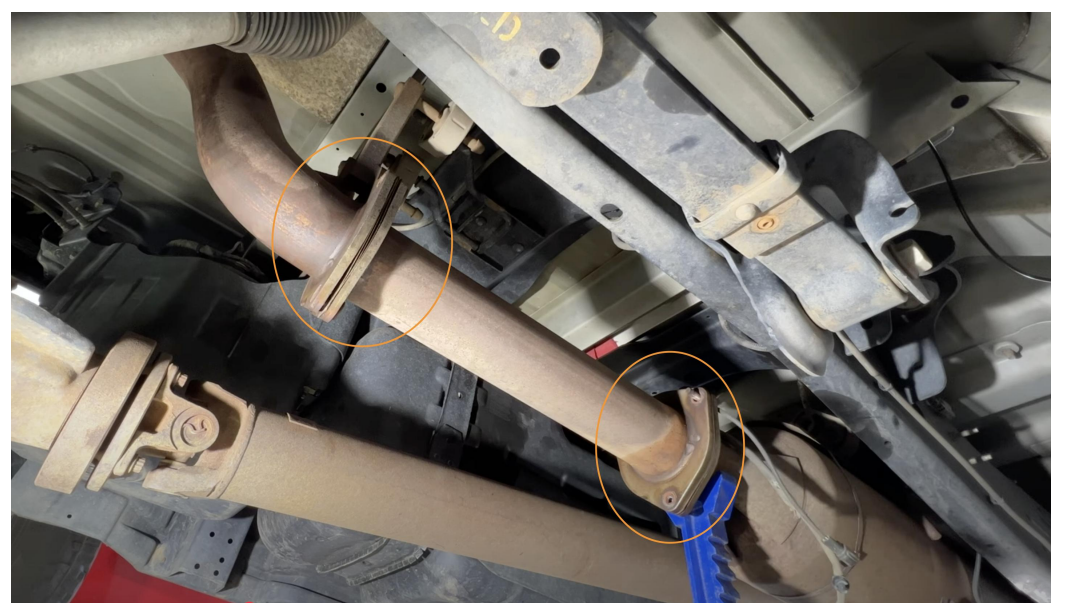
Unplug all aftertreatment electrical connectors and release harness clips (DOC/DPF/DEF/SCR sensors as applicable). It is recommended that, after unplugging, you wrap the connector with electrical tape or install an aftermarket protective cap.





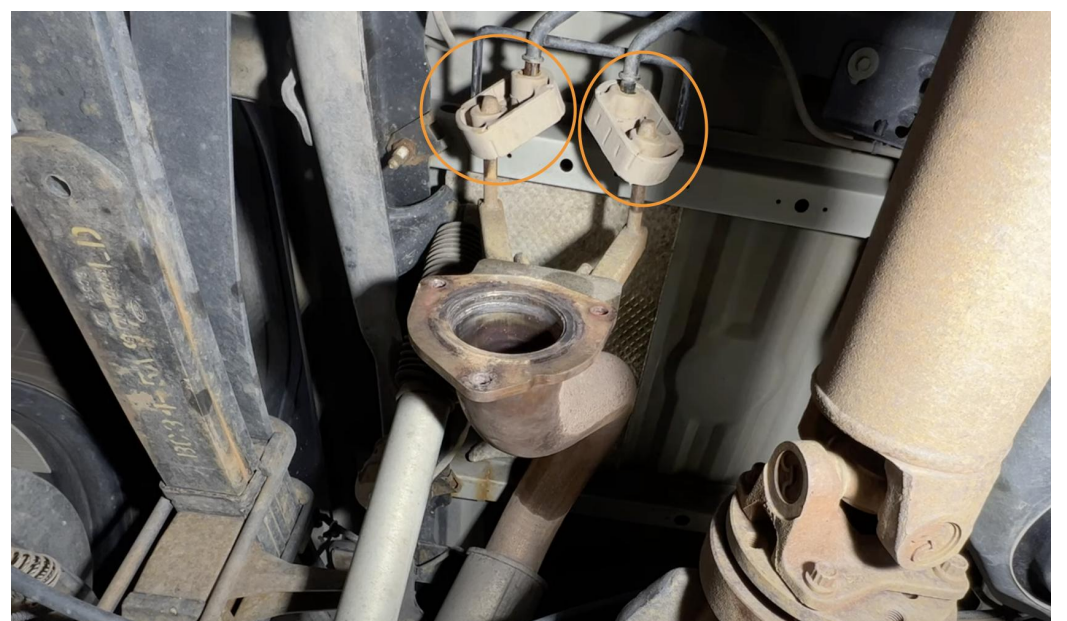
STEP 4

Loosen and remove the flange bolts at the straight-pipe connection. Support the DPF section with a jack or support stand.



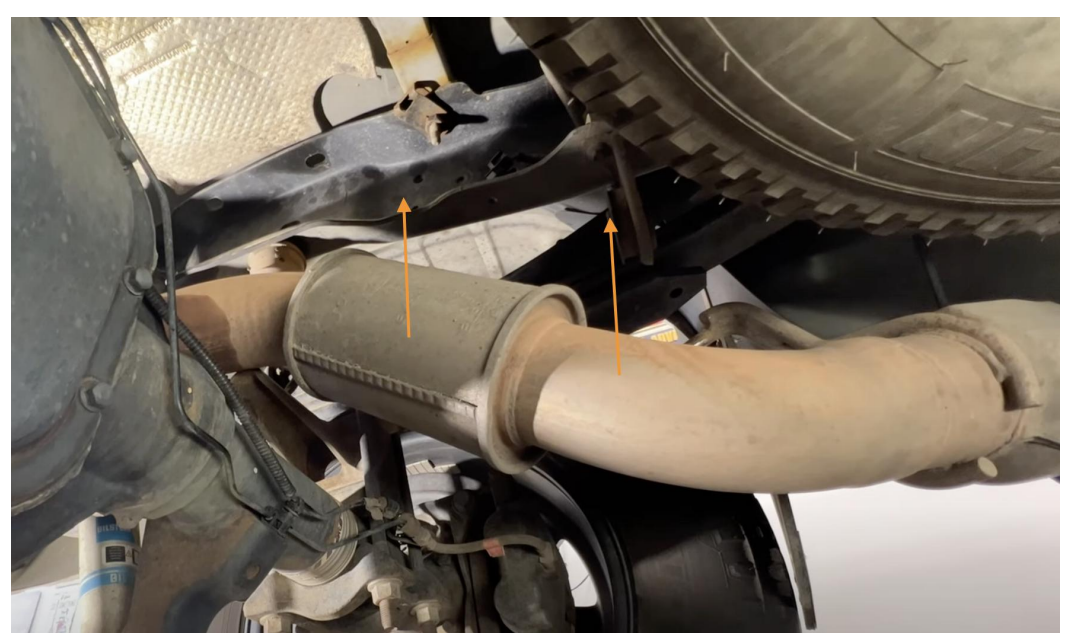
STEP 5

Spray lubricant on the hanger locations to ease removal.



STEP 6

Detach the rear hanger(s) and slide the tailpipe section forward and off the rear axle toward the vehicle's parking position.



STEP 7

Remove the flange connection screws.



STEP 8

Remove the exhaust hanger mounting brackets.



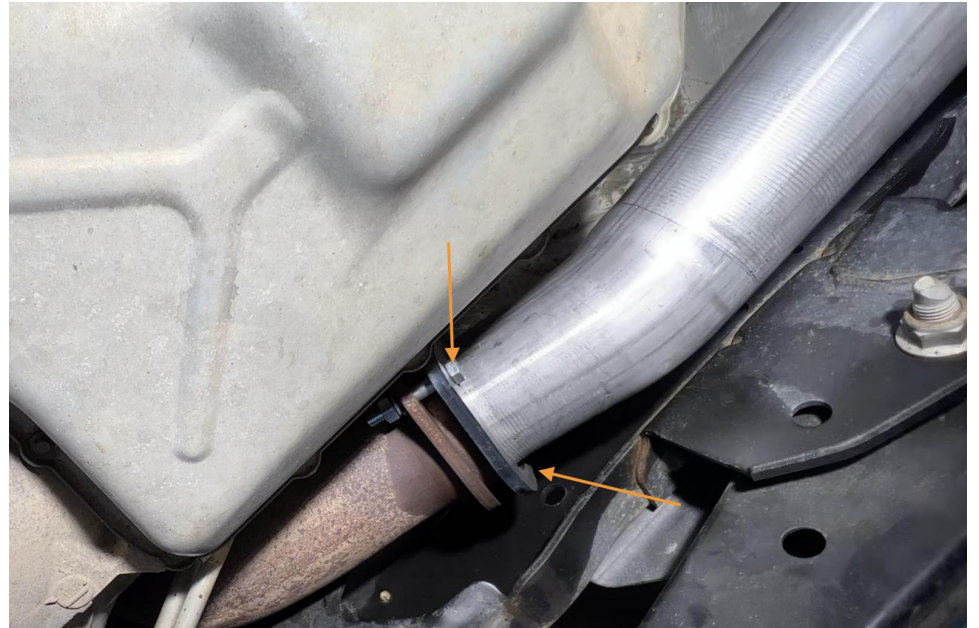
STEP 9

Carefully pull the DPF assembly rearward and out of the vehicle. Use two people if the unit is heavy or awkward.



STEP 10

Install the DPF removal pipe flange screws.



STEP 11

Reinstall any original hangers that were removed and position them for the new configuration.



STEP 12

Reattach the hanger mounting brackets and tighten their bolts (hand-tight to start).



STEP 13

Mount the straight-pipe hangers and ensure the pipe sits on the hangers securely.



STEP 14

Install the tail section and pre-tighten the clamps.



Note: Do not fully torque the clamps at this stage. Leave room for final adjustment.

STEP 15

Adjust each clamp and section for proper alignment, then tighten the clamps sequentially from front to rear to full torque.

STEP 16

Set the exhaust outlet position so there is a safe clearance between the pipe and the bumper (and any heat-sensitive components) to avoid contact, rattles, or vibration.



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